

Edwards
Manufacturing Co. Est. 1875

60 TON "JAWS IV" IRONWORKER

4 LOADED STATIONS

DEDICATED
NOTCHING STATION

OUR BEST VALUE!



- ◆ P u n c h ◆
- ◆ N o t c h ◆
- ◆ S h e a r ◆
- ◆ B r a k e ◆

- ◆ F l a t s ◆
- ◆ R o u n d s ◆
- ◆ A n g l e s ◆

TIGHT ◆ SMOOTH ◆ DEPENDABLE



60 TON IRONWORKER

PUNCH

Maximum Capacity 1" dia. in 3/4" plate
 Work Height 37-1/2"

FLAT BAR SHEAR

Maximum Width 1/2" x 12" or 3/8" x 14"
 Maximum Thickness 3/4" x 4"
 Maximum Round Capacity 7/8"
 Maximum Square Capacity 7/8"
 Work Height 34-3/4"

ANGLE SHEAR

Maximum Size 4" x 4" x 3/8" or 3" x 3" x 1/2"
 Work Height 40"

COPER/NOTCHER

Maximum Width 2-1/2" x 5" x 1/4"
 Maximum Thickness 2-1/2" x 4" x 3/8"
 Work Height 40-3/8"

TOOLING OPTIONS & ACCESSORIES

| | |
|--------------------------------|----------------------------------|
| Oversized Punching Assembly, | Back Gauge, Gauging Table, |
| Angle Notcher, Pipe Notcher, | Magnetic Squaring Arm, |
| Brake, Multi Shear, Rod Shear, | Pedestal Die Table, Magna Light, |
| 241 Punch Assembly | Urethane Stripper |
| | Electric Stroke Control (shown) |

GENERAL SPECIFICATIONS

| | |
|-------------------------------|---|
| Rated Capacity..... | 60 Ton |
| Throat Depth | 7-1/2" |
| Open Height | 8" |
| Shut Height | 6-3/4" |
| Stroke | 1-1/4" |
| Electric Motor Standard | 5 HP, 3 Phase, 208/240 v, 1725rpm, 14 amp |
| Electric Motor Option | 5 HP, 3 Phase, 440/480 v or 575 v, 7 amp |
| | 5 HP, 1 Phase, 208/240 v, 1725rpm, 26 amp |
| Hydraulic Pump Size | 3-1/2 gpm - 1 stage |
| Valve Pressure..... | 2800 psi |
| Reservoir | 7 gallons |
| Cylinder | 2-1/2" ram |
| Dimensions: base | 36" x 42-1/2" |
| height | 59" |
| shipping weight | 2475 pounds |

EDWARDS MFG. CO.
 P.O. Box 166 ALBERT LEA, MN 56007
 T. (507) 373-8206 F. (507) 373-9433