

Edwards
Manufacturing Co. Est. 1875

55 TON "JAWS IV" IRONWORKER

4 AVAILABLE STATIONS

UNIVERSAL OPEN
TOOLING STATION

OUR BEST SELLER!



- ◆ P u n c h ◆
- ◆ N o t c h ◆
- ◆ S h e a r ◆
- ◆ B r a k e ◆

- ◆ F l a t s ◆
- ◆ R o u n d s ◆
- ◆ A n g l e s ◆

TIGHT ◆ SMOOTH ◆ DEPENDABLE



55 TON IRONWORKER

PUNCH

Maximum Capacity 1-1/16" dia. in 5/8" plate
Work Height 37-1/2"

FLAT BAR SHEAR

Maximum Width 1/2" x 12" or 3/8" x 14"
Maximum Thickness 3/4" x 4"
Maximum Round Capacity 7/8"
Maximum Square Capacity 7/8"
Work Height 34-3/4"

ANGLE SHEAR

Maximum Size 4" x 4" x 1/4" or 3" x 3" x 3/8"
Work Height 40"

OPEN STATION SPECIFICATIONS

Throat Depth 7"
Open Height 8 "
Shut Height 6-3/4"
Stroke 1-1/4"
Work Height 35-1/4"

TOOLING OPTIONS & ACCESSORIES

Oversized Punching Assembly, Coper/Notcher (shown), Angle Notcher, Pipe Notcher, Brake, Multi Shear, Rod Shear, 241 Punch Assembly
Back Gauge, Gauging Table, Magnetic Squaring Arm, Pedestal Die Table, Magna Light, Urethane Stripper
Electric Stroke Control (shown)

GENERAL SPECIFICATIONS

Rated Capacity..... 55 Ton
Throat Depth 7-1/2"
Open Height..... 8"
Shut Height..... 6-3/4"
Stroke 1-1/4"
Electric Motor Standard 5 HP, 3 Phase, 208/240 v, 1725 rpm, 14 amp
Electric Motor Option 5 HP, 3 Phase, 440/480 v or 575 v, 7 amp
5 HP, 1 Phase, 208/240 v, 1725 rpm, 26 amp
Hydraulic Pump Size 3-1/2 gpm - single stage
Valve Pressure..... 2600 psi
Reservoir 7 gallons
Cylinder 2-1/2" ram
Dimensions: base 36" x 42-1/2"
height 59"
shipping weight 2350 pounds

EDWARDS MFG. CO.
P.O. Box 166 ALBERT LEA, MN 56007
T. (507) 373-8206 F. (507) 373-9433